

NOTES:

1. ASSEMBLE PC 406 SEAL TO MOTOR CENTERED OVER SHAFT WITH ADHESIVE SIDE ON MOTOR.

 $\sqrt{2}$ PC 352 OIL SLINGER MUST BE LOCATED ON SHAFT AS SHOWN BELOW.

ackslash BEFORE ASSEMBLING IMPELLER TO SHAFT, PRESS PC 399 ROPE SEALANT AGAINST EXPOSED FACE OF NUTS TO PROTECT FROM CORROSIVES.

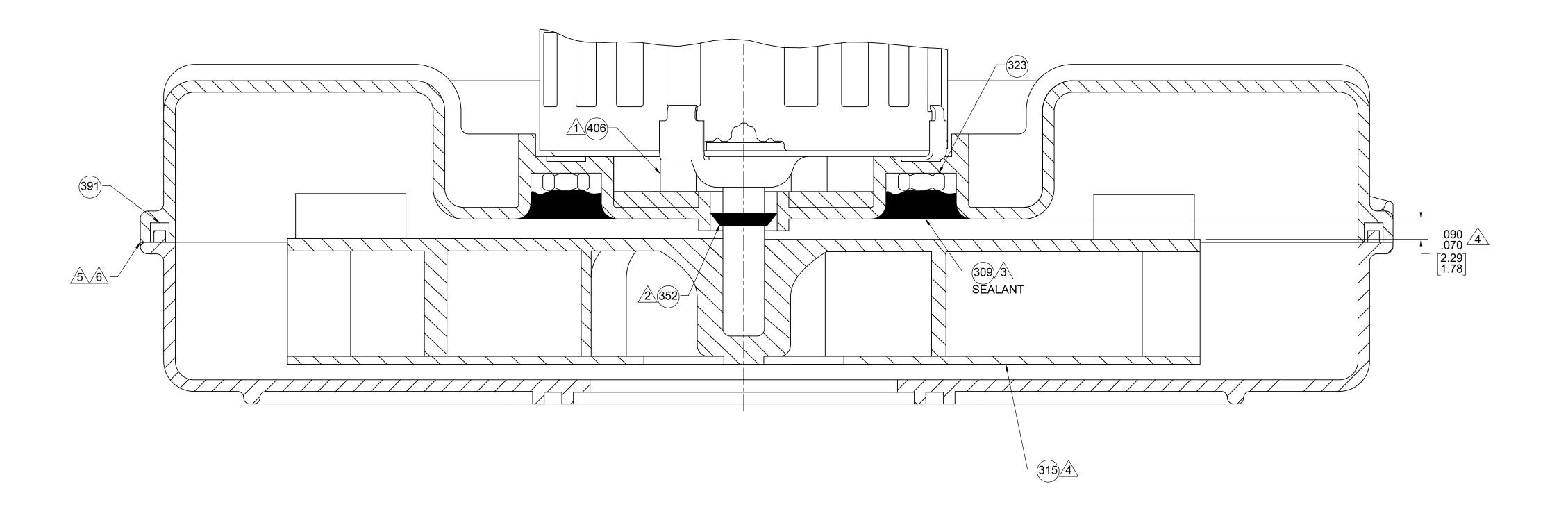
4. PRESS IMPELLER ASSEMBLY ONTO SHAFT AND LOCATE SHOWN ON DRAWING.

LINE UP HOUSING HALVES WITH THREE PILOTS. SECURE WITH EIGHT SCREWS. TORQUE SCREWS TO 7 IN. LBS. MAX. NO AIR GAPS ALLOWED BETWEEN HOUSING HALVES. NOTE: PLASTIC STRIPS AT TORQUE SETTINGS ABOVE 7 IN. LBS.

6. WHEN EQUIPPED WITH A WATER SEAL, EVERY 20TH BLOWER IS TO BE CHECKED FOR WATER LEAKAGE. IF LEAKERS ARE DISCOVERED, CONTACT ENGINEERING. USE 1/3 PARTS MR. BUBBLE TO 2/3

PARTS WATER.

7. UNIT BALANCE PER 88834409.



| DRAWING REVISION REVISION BY REV DATE/© DATE MC KKM 2/20/2023 | | | TOLERANCES (EXCEPT AS NOTED): DEC. INCH mm ANGLE | | | | DRAWN BY MLS | | | Readlis | D 1D1 | · | | |
|---|-----------------|----------------|--|--|---------------------|-----|--------------|-----------------|----|---------|--------------------------|------------|----------------------------|-----------------|
| REQUEST NUMBER ECR-0223431 | APPROVED BY PLA | DATE 2/20/2023 | .XX .XXX | ±0.1 ±0.01 | [±3] [±0.3] | ±1° | DATE | 3/10/201 | 5 | | Regalf Rexnord | Regai Beio | it America, I | nc. |
| REQUEST NUMBER DESCRIPTION CHANGED PACKING ASSEMBLY | | | | ±0.005 ±0.0005 | [±0.13] [±0.013] | | APPRO' | VED BY SDM | | DESC | RIPTION | OUTLINE | | |
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| INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT | | | | MACHINED SURFACES: 125/ 3.2/ | | | | REFERENCE | | MATER | RIAL | | PROCESS/FINISH FLAT BLA | ACK |
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